



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4917-315
Job Sheet 170961



Part No: D4917-315

Job Qty: 6 ea

Part Name: Placard, Max Load



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/24/18

Job Tracking No:

Due Date: 2/9/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV B IPP REV:A 13.12.31 NEW ISSUE DD VERF:RQ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		2/9/18	0.00	0.00	Purchasing		<i>A.P. 02/01/31</i>
110	Packaging	6 pcs		2/9/18	0.00	0.00	Packaging2		<i>ATD 18/01/13</i>
120	QC	6 pcs		2/9/18	0.00	0.00	QC6		<i>33</i>
130	Packaging	6 pcs		2/9/18	0.00	0.00	Packaging3-2		<i>9-8-18</i>
140	QC21-SA	6 Ea		2/9/18	0.00	0.00	QC21		<i>ML 5 FEB 02 2018</i>

Part Op 100 - Issue P/O *038858*

Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: ***

JAN 25 2018

10 JB

ST 337

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4917-315P	Placard, Max Load	6 pcs (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4917-315P	6	0	0

Part Specifications

Specifications could not be found.

Plex 1/24/18 3:13 PM dart.poulin.mario

13.3333

DQA: _____ Date: _____

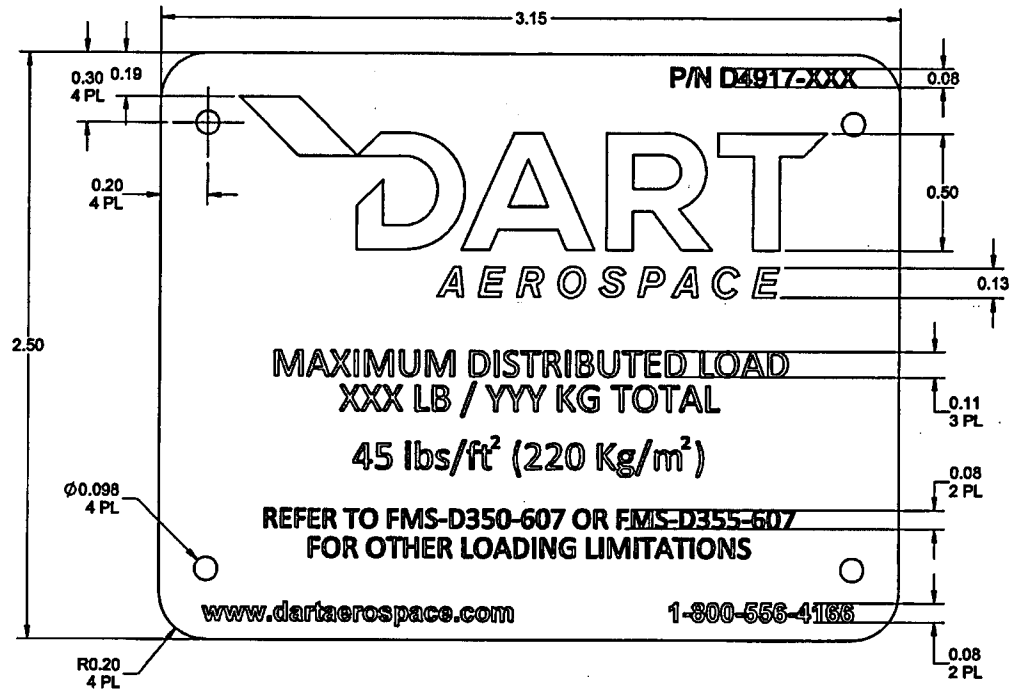
WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering Quality ☐ Other ☐																																																										
Date : _____	Step #: _____	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		MRB (QS1042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																								
S037280 Placard, Max Load PART NO: D4917-315 Original Serial #: S037280 Revision: Operation: Change No: Purchasing Mfg Date: 01/31/18 Job No: 170961																																																												
<table border="1" style="width:100%; border-collapse: collapse; font-size: x-small;"> <thead> <tr> <th colspan="4">Root Cause</th> </tr> </thead> <tbody> <tr> <td>Environment</td><td>☐</td> <td>No Re-ve</td><td>☐</td> </tr> <tr> <td>Design</td><td>☐</td> <td>Operator</td><td>☐</td> </tr> <tr> <td>Doc/Data</td><td>☐</td> <td>Offset/Set</td><td>☐</td> </tr> <tr> <td>Equip/Tooling</td><td>☐</td> <td>Supplier</td><td>☐</td> </tr> <tr> <td>Handling/Pre</td><td>☐</td> <td>Training</td><td>☐</td> </tr> <tr> <td>Material</td><td>☐</td> <td>Use for Test.</td><td>☐</td> </tr> <tr> <td>Internal Transport</td><td>☐</td> <td>Poor Information</td><td>☐</td> </tr> <tr> <td>Tribal Knowledge</td><td>☐</td> <td>Rushing</td><td>☐</td> </tr> <tr> <td>LOA</td><td>☐</td> <td>Product Improvement</td><td>☐</td> </tr> <tr> <td>Substation</td><td>☐</td> <td>Process Improvement</td><td>☐</td> </tr> <tr> <td>Past Expiry Date</td><td>☐</td> <td>Manufacturing Process</td><td>☐</td> </tr> <tr> <td>Misidentified</td><td>☐</td> <td>Past Due</td><td>☐</td> </tr> <tr> <td colspan="4" style="text-align: center;">OTHER : _____</td> </tr> </tbody> </table>					Root Cause				Environment	☐	No Re-ve	☐	Design	☐	Operator	☐	Doc/Data	☐	Offset/Set	☐	Equip/Tooling	☐	Supplier	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Test.	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐	OTHER : _____			
Root Cause																																																												
Environment	☐	No Re-ve	☐																																																									
Design	☐	Operator	☐																																																									
Doc/Data	☐	Offset/Set	☐																																																									
Equip/Tooling	☐	Supplier	☐																																																									
Handling/Pre	☐	Training	☐																																																									
Material	☐	Use for Test.	☐																																																									
Internal Transport	☐	Poor Information	☐																																																									
Tribal Knowledge	☐	Rushing	☐																																																									
LOA	☐	Product Improvement	☐																																																									
Substation	☐	Process Improvement	☐																																																									
Past Expiry Date	☐	Manufacturing Process	☐																																																									
Misidentified	☐	Past Due	☐																																																									
OTHER : _____																																																												



D4917-XXX PLACARD, MAX LOAD
(XXX = ALLOWABLE WEIGHT)

PART NUMBER	LOAD
D4917-300	300 lbs / (136 kgs)
D4917-310	310 lbs / (141 kgs)
D4917-315	315 lbs / (143 kgs)
D4917-320	320 lbs / (145 kgs)
D4917-332	332 lbs / (151 kgs)
D4917-343	343 lbs / (156 kgs)

NOTES:

- 1) MATERIAL: DURABLOCK SHEET, 0.020 THICK
PER A-A-50271 (MIL-P-514D) OR MIL-STD-15024F, TYPE I OR MIL-STD-130N
REF DART SPEC MDUBLKS.020
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) PART NUMBER = D4917-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET.
EXAMPLE: D4917-300 IS A BASKET WITH MAX DISTRIBUTED WEIGHT OF 300 POUNDS (lbs).
- 9) LASER ETCH MATERIAL WITH ALL TEXT SHOWN

RELEASED
2017-06-07
ECN17-580

B	GENERAL REVISION SEE REVISION A FOR DETAILS. MATERIAL WAS 3M/AVEY FILM. DART LOGO AND CONTACT INFO ADDED IN ORDER TO REMOVE D2728-1 FROM BASKET LID DRAWINGS. REASON: DURABILITY	AJS	17.02.14
A	NEW ISSUE	AJS	13.06.06
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS	REV. B	
CHECKED	JMH	DRAWING NO. D4917	
MFG. APPR.	DD	SHEET 1 OF 1	
APPROVED	WM	TITLE PLACARD, MAX LOAD	
DE APPR.	DS	SCALE NTS	
DATE	17.02.14	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	